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TITLE: HT150X02-100
Product Specification
Rev. P0

BOE TFT-LCD SBU

BEIJING BOE OPTOELECTRONICS TECHNOLOGY BOE HYDIS TECHNOLOGY

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REVISION HISTORY

REV.	ECN No.	DESCRIPTION OF CHANGES	DATE	PREPARED
P0		Initial Release	06.01.17.	B.C.Lim
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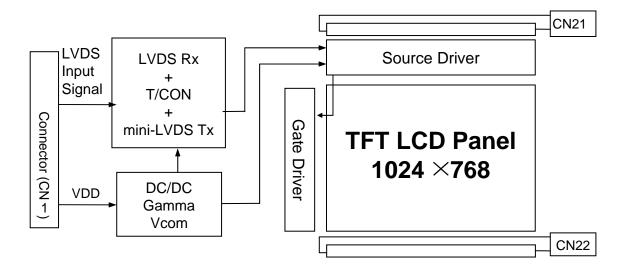


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1.0 GENERAL DESCRIPTION

1.1 Introduction

HT150X02-100 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.0 inch diagonally measured active area with XGA resolutions (1024 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16,194,227 colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



1.2 Features

- LVDS Interface with 1 pixel / clock
- High-speed response
- Low power consumption
- 6-bit (FRC) color depth, display 16,194,227 colors
- Incorporated edge type back-light (Two lamps)
- High luminance and contrast ratio, low reflection and wide viewing angle
- DE (Data Enable) & H-Sync & V-Sync mode
- RoHS Compliant

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1.3 Application

- Desktop Type of PC & Workstation Use
- Slim-Size Display for Stand-alone Monitor
 Display Terminals for Control System
- Monitors for Process Controller

1.4 General Specification

The followings are general specifications at the model HT150X02-100.

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	$304.128(H) \times 228.096(V)$	mm	
Number of pixels	1024(H) ×768(V)	pixels	
Pixel pitch	0.297(H) ×0.297(V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16,194,227	colors	
Display mode	Normally White		
Dimensional outline	$326.5(H) \times 253.5(V) \times 11.2(D)$ typ.	mm	
Weight	1250 (typ.)	g	
Surface Treatment	Haze 25%, 3H		
Back-light	Top/Bottom side, 2-CCFL type		

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2.0 ABSOLUTE MAXIMUM RATINGS

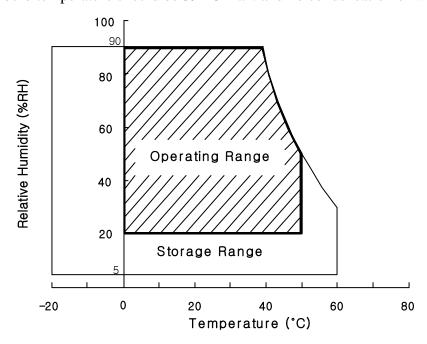
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings>

[VSS=GND=0V]

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	VSS-0.3	4.0	V	_
Logic Supply Voltage	V _{IN}	VSS-0.3	V _{DD} +0.3	V	Ta = 25 °C
Back-light Lamp Current	I_{BL}	3	8	mA	
Back-light Lamp frequency	F_L	30	80	kHz	
Operating Temperature	T_{OP}	0	+50	${\mathbb C}$	1)
Storage Temperature	T_{ST}	-20	+60	$^{\circ}$	1)

Note: 1) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39 °C max. and no condensation of water.



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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical specifications >

[Ta = $25 \pm 2 \,^{\circ}\text{C}$]

Parameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage V		3.0	3.3	3.6	V	NI. (. 1
Power Supply Current	I_{DD}	-	700	1000	mA	Note1
In Rush Current	I_{rush}	-	2.0	3.0	A	Note 2
Permissible Input Ripple Voltage	V _{RF}			100	mV	$V_{DD} = 5.0V$
High Level Differential Input Threshold Voltage V _{IH}			-	+100	mV	V 1 2V +
Low Level Differential Input Threshold Voltage	V _{IL}	-100	-		mV	Vcm = 1.2V typ.
Back-light Lamp Voltage	V_{BL}	500	640	800	V _{rms}	
Back-light Lamp Current	$I_{ m BL}$	3.0	8.0	9.0	mA _{rms}	
Back-light Lamp operating Frequen	cy F _L	40	-	80	KHz	Note 3
Lown Stout Woltogo				1400	V _{rms}	25℃, Note 4
Lamp Start Voltage				1700	V _{rms}	0°C, Note 4
Lamp Life	40000	50000		Hrs	$I_{BL} = 8.0 \text{mA}$	
	P_{D}	-	2.3	3.3	W	
Power Consumption	P_{BL}		10.24	+	W	I _{BL} =8.0mA, Note 5
	P _{total}		21.6	23.1	W	

Notes: 1. The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for VDD=5.0V, Frame rate=75Hz and

Clock frequency = 67.5MHz. Test Pattern of power supply current

a) Typ: Color Bar pattern

b) Max: Dot pattern

- 2. Duration of rush current is about 2 ms and rising time of VDD is 520 $\mu s \pm 20 \ \%$
- 3. The lamp frequency should be selected as different as possible from the horizontal synchronous frequency and its harmonics to avoid interference, which may cause line flow on the display
- 4. The voltage above this value should be applied to the lamps for more than 1 second to start-up. Otherwise the lamps may not be turned on.
- 5. Calculated value for reference (V $_{\rm BL}~\times~I_{\rm BL})~\times4$ excluding inverter loss.

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4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25\pm 2\,^\circ\text{C}$) with the equipment of Luminance meter system (Goniometer system and TOPCONE BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of Θ and Φ equal to 0° . We refer to $\Theta_{\emptyset=0}$ (= Θ_3) as the 3 o'clock direction (the "right"), $\Theta_{\emptyset=90}$ (= Θ_{12}) as the 12 o'clock direction ("upward"), $\Theta_{\emptyset=180}$ (= Θ_9) as the 9 o'clock direction ("left") and $\Theta_{\emptyset=270}$ (= Θ_6) as the 6 o'clock direction ("bottom"). While scanning Θ and/or \emptyset , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 5.0V +/-10% at $25\,^\circ\text{C}$. Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

[VDD = 5.0V, Frame rate = 60Hz, Clock = 54MHz, I_{BL} = 8.0mA, Ta =25 \pm 2 $^{\circ}$ C]

Parame	ter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	Horizontal	Θ_3		65	75	-	Deg.	
Wierring Angle songe	Horizontai	Θ_9	GD 10	65	75	-	Deg.	
Viewing Angle range	Vantical	Θ_{12}	CR > 10	60	70	-	Deg.	
	Vertical	Θ_6		50	60	-	Deg.	Note 1
	Horizontal	Θ_3		70	80	-	Deg.	Note 1
Viewing Angle range	Horizontai	Θ_9	CR > 5	70	80	-	Deg.	
Viewing Angle ranger	Vertical	Θ_{12}	CK > 3	70	80	-	Deg.	
	vertical	Θ_6		70	80	-	Deg.	
Luminance Contrast r	ratio	CR		400	500			Note 2
Luminance of White		$Y_{\rm w}$		200	250		cd/m ²	Note 3
White luminance unif	ormity	ΔΥ		75	80		%	Note 4
	White	$\mathbf{W}_{\mathbf{x}}$		0.283	0.313	0.343		
	Winte	\mathbf{W}_{y}	$\Theta = 0^{\circ}$	0.299	0.329	0.359		
		R_x	(Center) Normal		TBD			
Reproduction	Red	R_y	Viewing		TBD			
of color		G_{x}	Angle		TBD			Note 5
	Green	G_{y}			TBD			
	Blue	B_x			TBD			
		\mathbf{B}_{y}			TBD			
Response	Rising	$T_{\rm r}$			2	4	ms	Note 6
Time	Falling	T_{f}			6	8	ms	Note 6
Cross Ta	ılk	CT		-	-	2.0	%	Note 7

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Note:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
- 2. Contrast measurements shall be made at viewing angle of θ = 0° and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See FIGURE 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

CR = Luminance when displaying a white raster

Luminance when displaying a black raster

- 3. Center Luminance of white is defined as the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : $\Delta Y = ($ Minimum Luminance of 9points / Maximum Luminance of 9points) * 100 (See FIGURE 2 shown in Appendix).
- 5. The color chromaticity coordinates specified in Table 4. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as FIGURE 3 shown in Appendix by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Td, and 90% to 10% is Tr.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (Y_A) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (Y_B) of that same area when any adjacent area is driven dark. (See FIGURE 4 shown in Appendix).

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5.0 INTERFACE CONNECTION.

5.1 Electrical Interface Connection

• CN11: Module Side Connector : DF14H-20P-1.25H (Hirose) or Equivalent

User Side Connector : DF14-20S-1.25C (Hirose) or equivalent

Pin No	Symbol	Function	Remark
1	VDD	Power Supply, 3.3V (typical)	
2	VDD	Power Supply, 3.3V (typical)	
3	VSS	Ground	
4	VSS	Ground	
5	RIN0-	- LVDS differential data input (R0-R5, G0)	
6	RIN0+	+ LVDS differential data input (R0-R5, G0)	
7	VSS	Ground	
8	RIN1-	- LVDS differential data input (G1-G5, B0-B1)	
9	RIN1+	+ LVDS differential data input (G1-G5, B0-B1)	
10	VSS	Ground	
11	RIN2-	- LVDS differential data input (B2-B5, HS, VS, DE)	
12	RIN2+	+ LVDS differential data input (B2-B5, HS, VS, DE)	
13	VSS	Ground	
14	CLKIN-	- LVDS differential clock input	
15	CLKIN+	+ LVDS differential clock input	
16	VSS	Ground	
17	RIN3-	- LVDS differential data input (R6-R7, G6-G7, B6-B7)	
18	RIN3+	+ LVDS differential data input (R6-R7, G6-G7, B6-B7)	
19	VSS	Ground	
20	VSS	Ground	

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5.2 LVDS Interface (Tx; THC63LVDF83A or Equivalent)

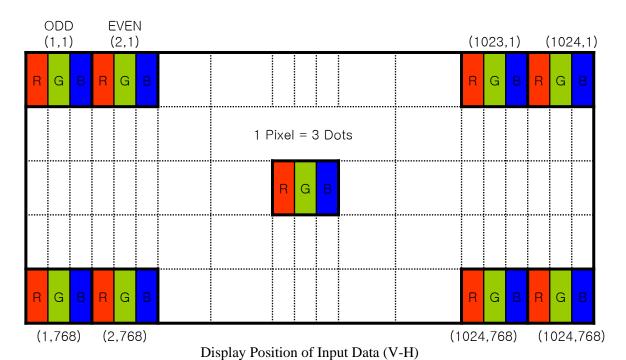
Input	Trans	mitter	Inter	face	DF14H-20P-1.25H	Remark
Signal	Pin No.	Pin No.	System (Tx)	TFT-LCD (Rx)	Pin No.	
OR0	51					
OR1	52					
OR2	54		0.7.		_	
OR3	55	48 47	OUT0- OUT0+	IN0- IN0+	5 6	
OR4	56	47	0010+	1110+		
OR5	3					
OG0	4					
OG1	6					
OG2	7					
OG3	11	4.6	OLVE 1	DH		
OG4	12	46 45	OUT1- OUT1+	IN1- IN1+	8 9	
OG5	14	4.5	0011+	11117	,	
OB0	15					
OB1	19					
OB2	20					
OB3	22					
OB4	23		O.V.TTO	73.70		
OB5	24	42 41	OUT2- OUT2+	IN2- IN2+	11 12	
Hsync	27	71	0012+	1112+	12	
Vsync	28					
DE	30					
MCLK	31	40 39	CLK OUT- CLK OUT+	CLKIN- CLKIN+	14 15	
OR6	50					
OR7	2					
OG6	8	20	OLUMA OLUMA	D.O.	1.7	
OG7	10	38 37	OUT3- OUT3+	IN3- IN3+	17 18	
OB6	16] 31	0015	11137	10	
OB7	18					
RSVD	25					

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5.3 Data Input Format



5.4 Back-light Interface Connection

●CN 21,22 Module Side Connector :BHSR-03VS-1 or Equivalent

User Side Connector

PIN NO.	INPUT	COLOR	FUNCTION
1	НОТ	Blue	High Voltage
2	COLD	Black	Ground

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6.0 SIGNAL TIMING SPECIFICATION

6.1 The HT150X02-100 is operated by the DE & H-Sync & V-Sync mode (LVDS Transmitter Input)

	Item	Symbols	Min	Тур	Max	Unit
	Frequency	1/Tc	45	65	82	MHz
Clock	High Time	Tch	4.5	-	-	ns
	Low Time	Tcl	4.5	-	-	ns
Data	Setup Time	Tds	2.7	-	-	ns
Data	Hold Time Tdh 0	ns				
Data Enable Setup Time		Tes	2.7	-	-	ns
Frame Rate		Fv	50	60	75	Hz
Frame Period		Tv	772	806	1022	lines
Vertical 1	Display Period	Tvd	768	768	768	lines
One Line Scanning Period		Th	1100	1344	2046	clocks
Horizont	al Display Period	Thd	1024	1024	1024	clocks

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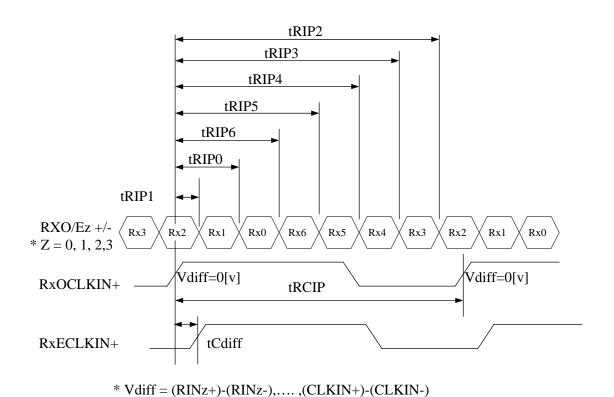
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6.2 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter is shown in Table 4.

<Table 4. LVDS Rx Interface Timing Specification>

Item	Symbol	Min	Тур	Max	Unit	Remark
CLKIN Period	tRCIP	12.5	15.38	-	msec	
CLK Difference	tCdiff	-tRCIP*(3/7)	0	+tRCIP*(3/7)	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	tRICP/7-0.4	tRICP/7	tRICP/7+0.4	nsec	
Input Data 2	tRIP6	2 ×tRICP/7-0.4	2 ×tRICP/7	$2 \times tRICP/7 + 0.4$	nsec	
Input Data 3	tRIP5	3 ×tRICP/7-0.4	3 ×tRICP/7	$3 \times tRICP/7 + 0.4$	nsec	
Input Data 4	tRIP4	4 ×tRICP/7-0.4	4 ×tRICP/7	$4 \times tRICP/7 + 0.4$	nsec	
Input Data 5	tRIP3	5 ×tRICP/7-0.4	5 ×tRICP/7	5 ×tRICP/7+0.4	nsec	
Input Data 6	tRIP2	6 ×tRICP/7-0.4	6 × tRICP/7	6 × tRICP/7+0.4	nsec	



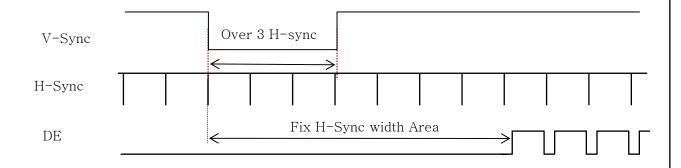
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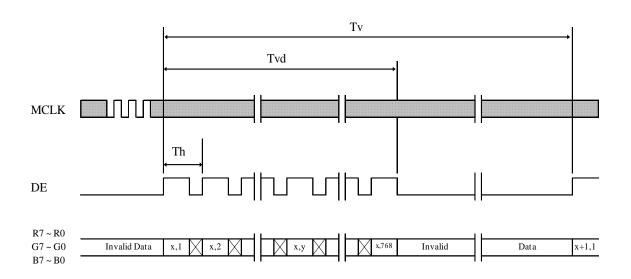
7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

7.1 Sync Timing Waveforms



- 1) Need over 3 H-sync during V-Sync Low
- 2) Fix H-Sync width from V-Sync falling edge to first rising edge

7.2 Horizontal Timing Waveforms

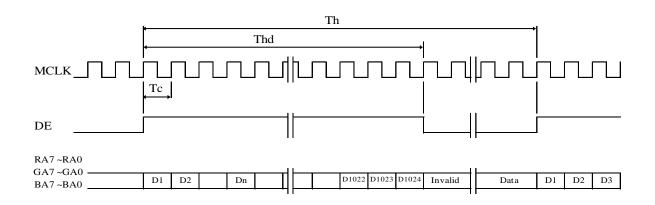


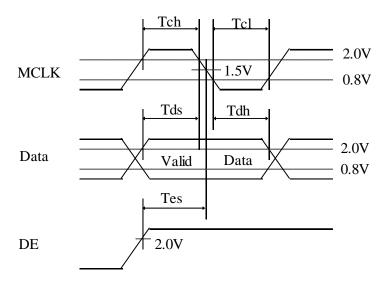
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7.3 Horizontal Timing Waveforms





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8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

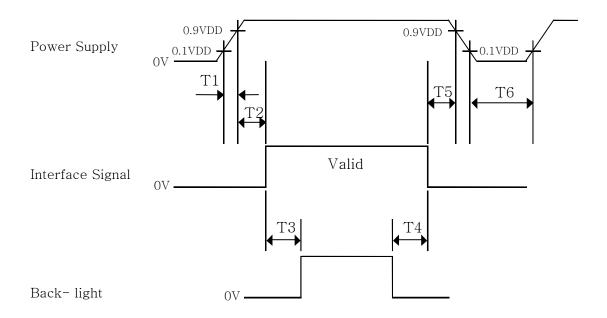
Color & Crov Sools		RED DATA						GREEN DATA							BLUE DATA										
Color & C	Color & Gray Scale		R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	В6	B5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Devis Cales	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Basic Colors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	Δ				,	1							1	1								\uparrow			
of RED	∇				,	l							,	ļ								\downarrow			
	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	∇	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	\triangle	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray Scale	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
of GREEN	\triangle				,	1				<u> </u>				1								<u> </u>			
OI GREEN	∇				,					L			,									\downarrow			
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	∇	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray Scale	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
of BLUE	Δ					<u> </u>				<u> </u>				<u> </u>								<u> </u>			
Of BECE	∇									<u> </u>												\			
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	∇	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	\triangle	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
Gray Scale	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0
of WHITE	Δ					<u> </u>				$ldsymbol{ldsymbol{ldsymbol{eta}}}$				<u> </u>								<u> </u>			
OI WHILE	∇	$ldsymbol{ldsymbol{ldsymbol{ldsymbol{eta}}}$								$ldsymbol{ldsymbol{ldsymbol{eta}}}$,									\			
	Brighter	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1
	∇	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0
1	White	l 1	1	1	1	1	1	1	1	l 1 l	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



- \bullet 0 \leq T1 \leq 10 ms
- \bullet 0 \leq T2 \leq 50 ms
- \bullet 200ms \leq T3
- \bullet 0 \leq T4 \leq 50ms
- \bullet 500ms \leq T5

Notes:

- 1. When the power supply VDD is 0V, Keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

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10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

FIGURE 6 (located in Appendix) shows mechanical outlines for the model HT150X02-100. Other parameters are shown in Table 5.

< Table 5. Dimensional Parameters>

Parameter	Specification	Unit
Dimensional outline	326.5 ×253.5×11.2	mm
Weight	1250 (typ)	gram
Active area	$304.128(H) \times 228.096(V)$	mm
Pixel pitch	$0.297(H) \times 0.297(V)$	mm
Number of pixels	$1024(H) \times 768(V) $ (1 pixel = R + G + B dots)	pixels
Back-light	Top / Bottom side 2-CCFL type	

10.2 Mounting

See FIGURE 5. (shown in Appendix)

10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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11.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below.

<Table 6. Reliability Test Parameters >

No	Test Items		Conditions	
1	High temperature storage test	$Ta = 60 ^{\circ}\text{C}, 240 \text{h}$	nrs	
2	Low temperature storage test	$Ta = -20 ^{\circ}\text{C}, 240 ^{\circ}$	hrs	
3	High temperature & high humidity operation test	Ta = 50 °C, 80%RH, 240hrs		
4	High temperature operation test	$Ta = 50 ^{\circ}\text{C}$, 240h	rs	
5	Low temperature operation test	$Ta = 0 ^{\circ}C$, 240hrs	Ta = 0 °C, 240hrs	
6	Thermal shock	$Ta = -20 ^{\circ}\text{C} \leftrightarrow 60 ^{\circ}\text{C} (0.5 \text{ hr}), 100 \text{ cycle}$		
7	Vibration test (non-operating)	Frequency Gravity / AMP Period	10 ~ 300 Hz, Sweep rate 30 min 1.5 G ±X, ±Y, ±Z 30 min	
		Gravity	150G	
8	Shock test (non-operating)	Pulse width	бmsec, sine wave	
		Direction	$\pm X$, $\pm Y$, $\pm Z$ Once for each	
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330 Ω, 15 KV Contact : 150 pF, 330 Ω, 8 KV		

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12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - •When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

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13.0 PRODUCT SERIAL NUMBER





HT150X02-100

6



MADE IN CHINA

XX

X

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 $\times | \times |$

X

X

Х

Type

No 1, Control

No 2, Rank

No 3, Line Classification(BOE HYDIS: H, LCM: L, BOE OT: A/B/C)

No 4, Year(2001:01, 2002:02, ...)

No 5, Month(1, 2, 3, ..., 9 X, Y, Z)

No 6, FG Code

No 7, Serial No.

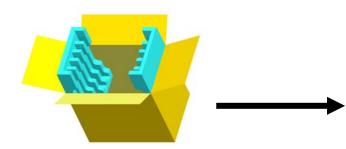
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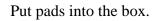


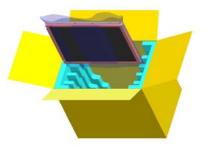
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14.0 Packing

14.1 Packing Order







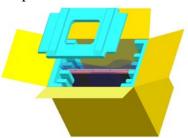
As shown in the figure, place the Modules bundled by shielding bag in the box.



After sealing the box, attach Packing Label on the attach position sign area of the box.



Place a cover on the top of the box.



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14.2 Packing Note

• Box Dimension : 333mm(W) × 333mm(D) × 435mm(H)

• Package Quantity in one Box : 8pcs

14.3 Box label

• Label Size : 108 mm (L) × 56 mm (W)

Contents

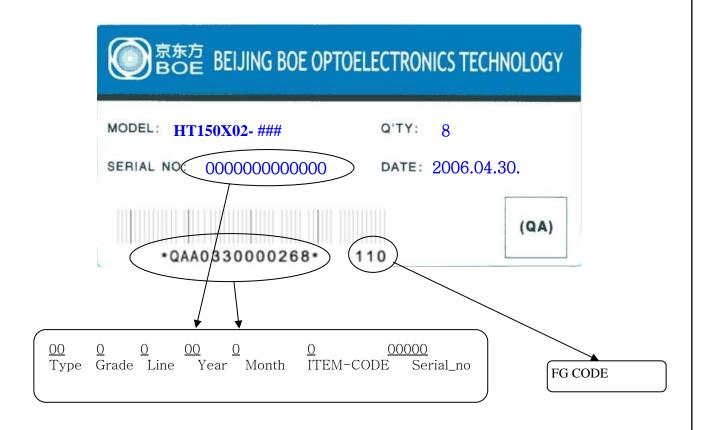
Model: HT150X02

Q`ty: Module Q`ty in one box

Serial No.: Box Serial No. See next page for detail description.

Date: Packing Date

FG Code: FG Code of Product



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15.0 APPENDIX

Figure 1. Measurement Set Up

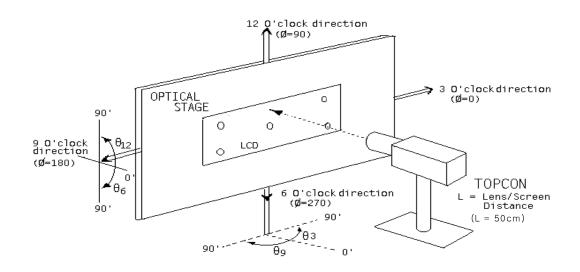
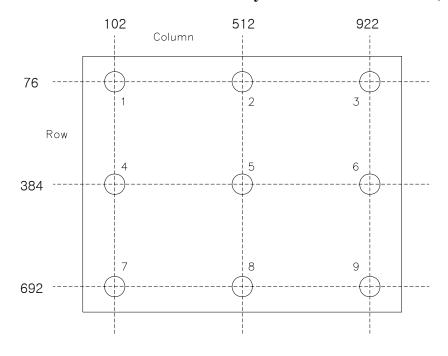


Figure 2. White Luminance and Uniformity Measurement Locations (5 points)



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Figure 3. Response Time Testing

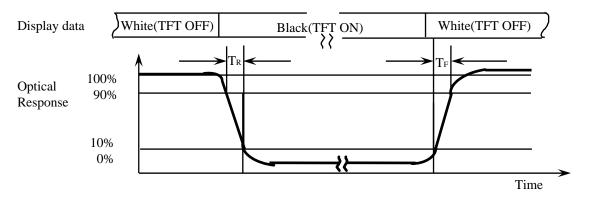
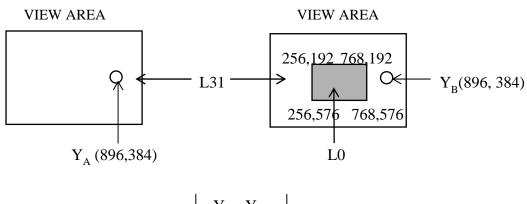


Figure 4. Cross Modulation Test Description



Cross-Talk (%) =
$$\left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Where:

$$\begin{split} Y_A &= \text{Initial luminance of measured area (cd/m}^2) \\ Y_B &= \text{Subsequent luminance of measured area (cd/m}^2) \end{split}$$
 The location measured will be exactly the same in both patterns

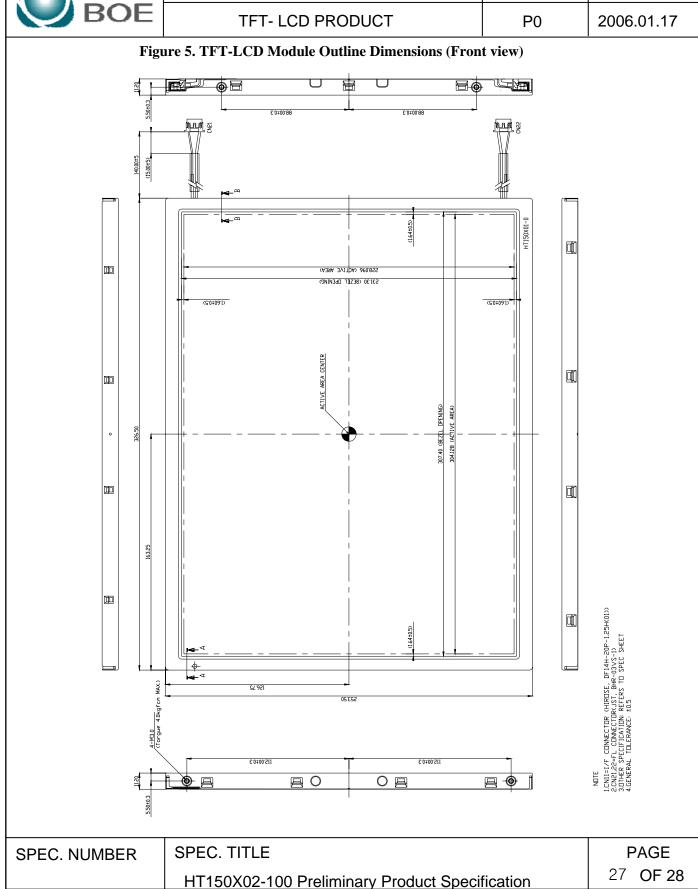
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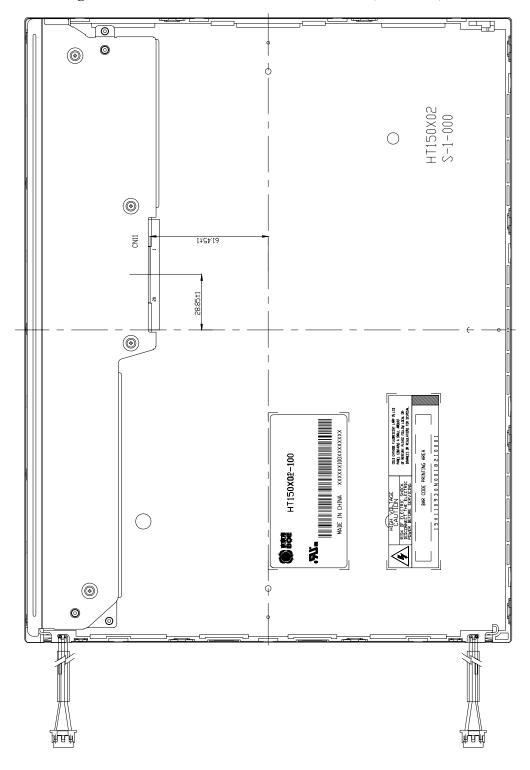
ISSUE DATE





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Figure 6. TFT-LCD Module Outline Dimensions (Rear view)



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